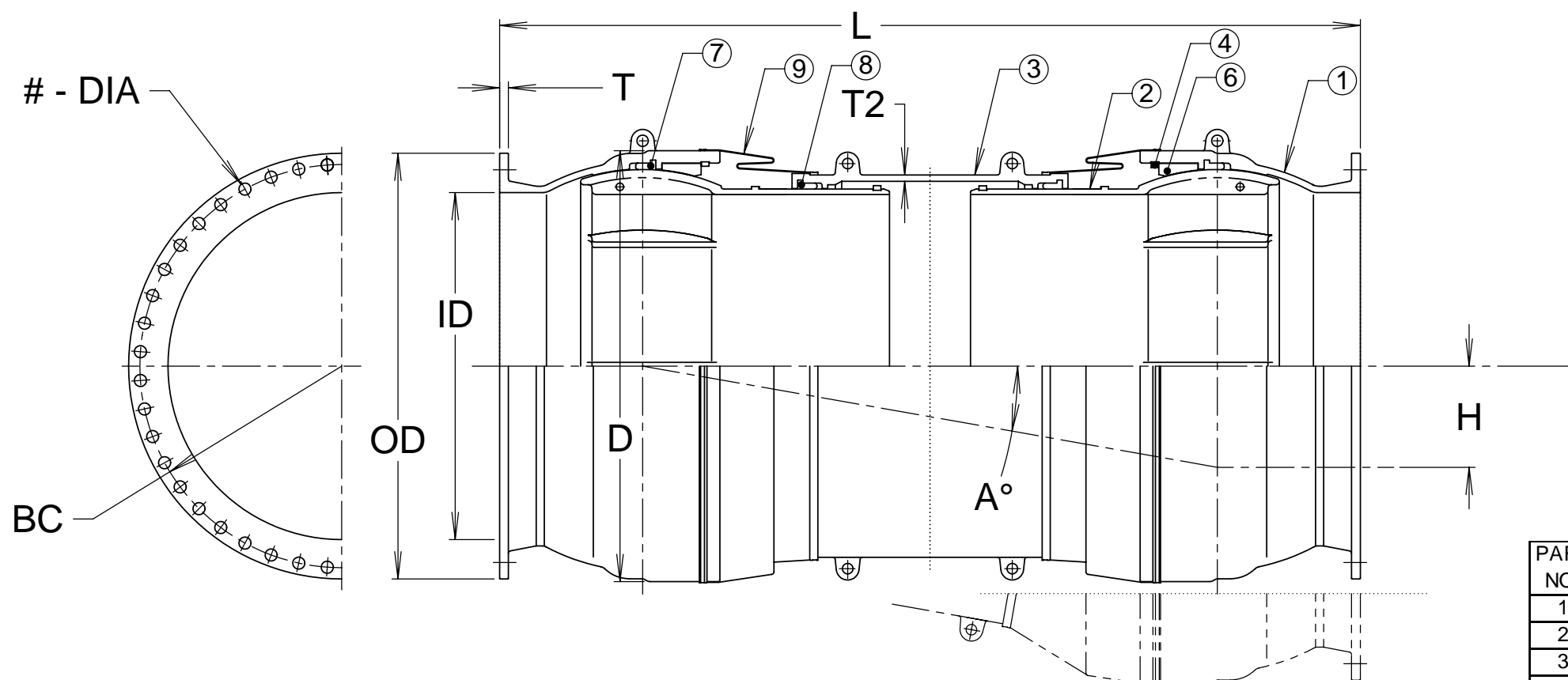


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	ADDED 20" OFFSET SIZE	2008-02-20	DH EATON

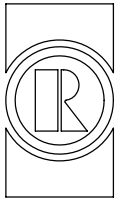


PART NO.	QTY.	NAME	MATERIAL
1	2	CASING	DUCTILE IRON
2	2	BALL SLEEVE	DUCTILE IRON
3	1	SLEEVE	DUCTILE IRON
4	2	LOCKRING	DUCTILE IRON
5	2	LOCKRING	DUCTILE IRON
6	2	CASING PIECE	DUCTILE IRON
7	2	RUBBER RING	SBR
8	2	RUBBER RING	SBR
9	2	CASING COVER	SBR

DIMENSIONS													
SIZE	D	H OFFSET	L	ANGLE A	EXPANSION/CONTRACTION	OD	BC	ID	T	T2	FLANGE BOLT HOLES		WGT., LBS.
											#	DIA	
54.0	67.0	11.8	112.2	10.0°	+7.9/ -5.9	66.3	62.8	54.0	1.38	1.0	44	1.88	14,500
54.0	67.0	15.7	133.9	10.0°	+13.8/ -9.8	66.3	62.8	54.0	1.38	1.0	44	1.88	15,750
54.0	67.0	20.0	156.3	10.0°	+13.8/ -9.8	66.3	62.8	54.0	1.38	1.0	44	1.88	17,045

NOTE:
 1. FUSION BONDED EPOXY APPLIED TO ALL DUCTILE IRON COMPONENTS.
 2. FLANGE COMPATIBLE WITH CLASS 150 DRILLING.

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE ON: 2 PL DECIMALS +/- 3 PL DECIMALS +/- ANGLES +/- FRACTIONS +/-	SIGNATURES DRWN	 ROMAC IND. INC., SEATTLE, WA TITLE FLEXIJOUNT, 54", DOUBLE BALL, FLANGED
	CHECKED	
SIZE B	DWG. NO. B2256-B	REV. NO. 1
SCALE NTS	SHEET 1 OF 1	